



USE STR.20.07.004 ADAPTOR PLATE TO MOUNT TO BURN DOWN TUBE LOCATION

2				
1				
0				
REV.		REVISION DESCRIPTION		DATE
STAR MACHINE 7810 OAK AVENUE PARKVILLE, MD. 21234		DESCRIPTION VALVE, PRESSURE RELIEF + VACUUM SEAL		
HEAT TREATING		MATERIAL		
HARDNESS		DEPTH	DESIGNED BY T HIGDON	
SURFACE PREPARATION		SCALE	SHEET 1 OF 1	SIZE B
FINISH		DRAWING NO. STR.20.07.100		
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LINEAR (INCHES)	ANGULAR
0.05--10 ± 0.005	0-90 ± 0.25°
11--20 ± 0.010	91-180 ± 0.50°
21--30 ± 0.015	181-270 ± 0.75°
31--40 ± 0.020	271-360 ± 1.00°
44--50 ± 0.030	
51--100 ± 0.050	

GEOMETRIC (INCHES)	
□ 0.05-10 ± 0.005	□ 0.05-20 0.005
□ 11--20 ± 0.010	□ 21--40 0.010
□ 21--30 ± 0.015	□ 41--50 0.015
□ 31--40 ± 0.020	□ 51--100 0.020
□ 44--50 ± 0.030	
□ 51--100 ± 0.050	

BREAK ALL EDGES UNLESS SPECIFIED