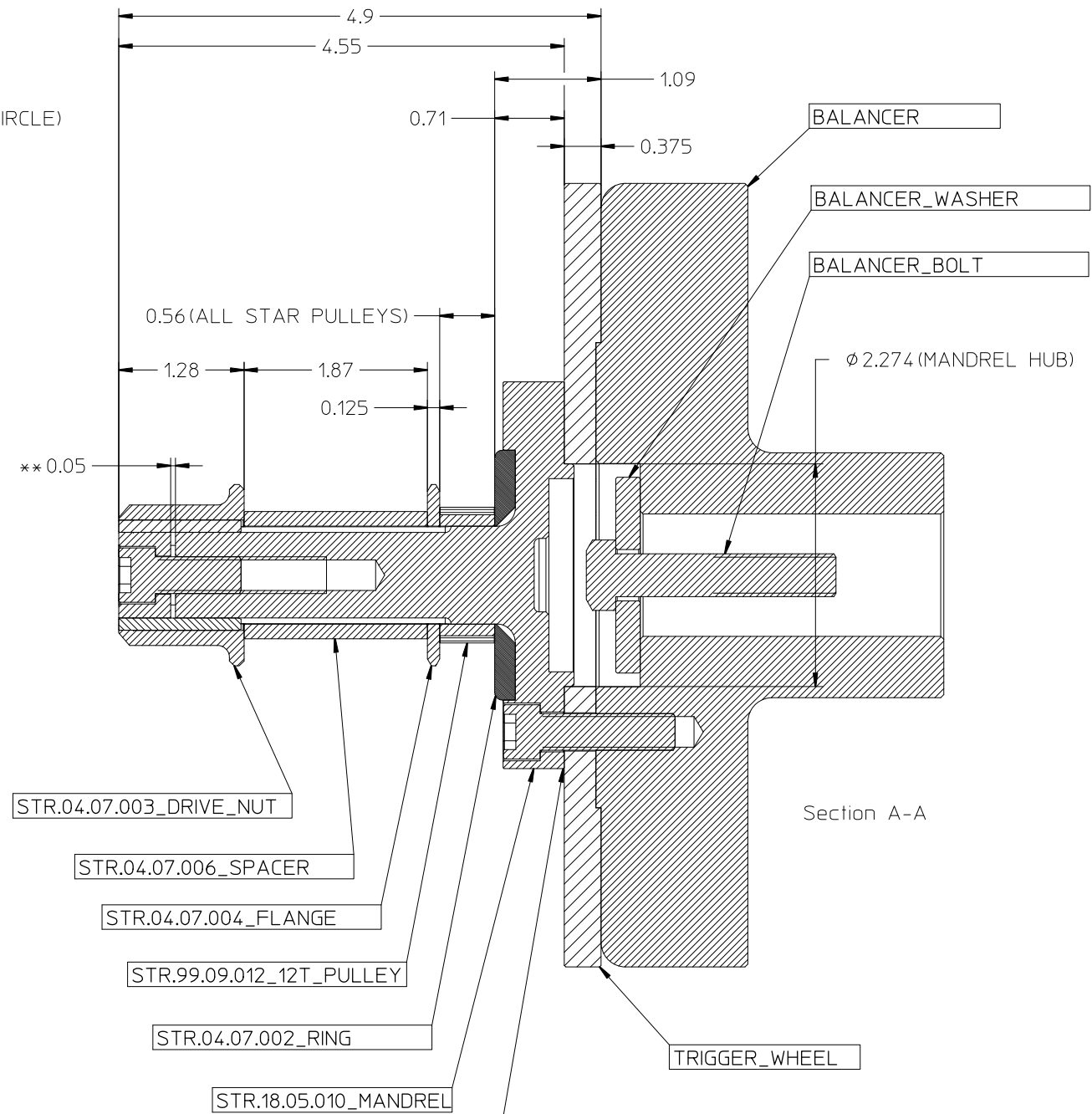
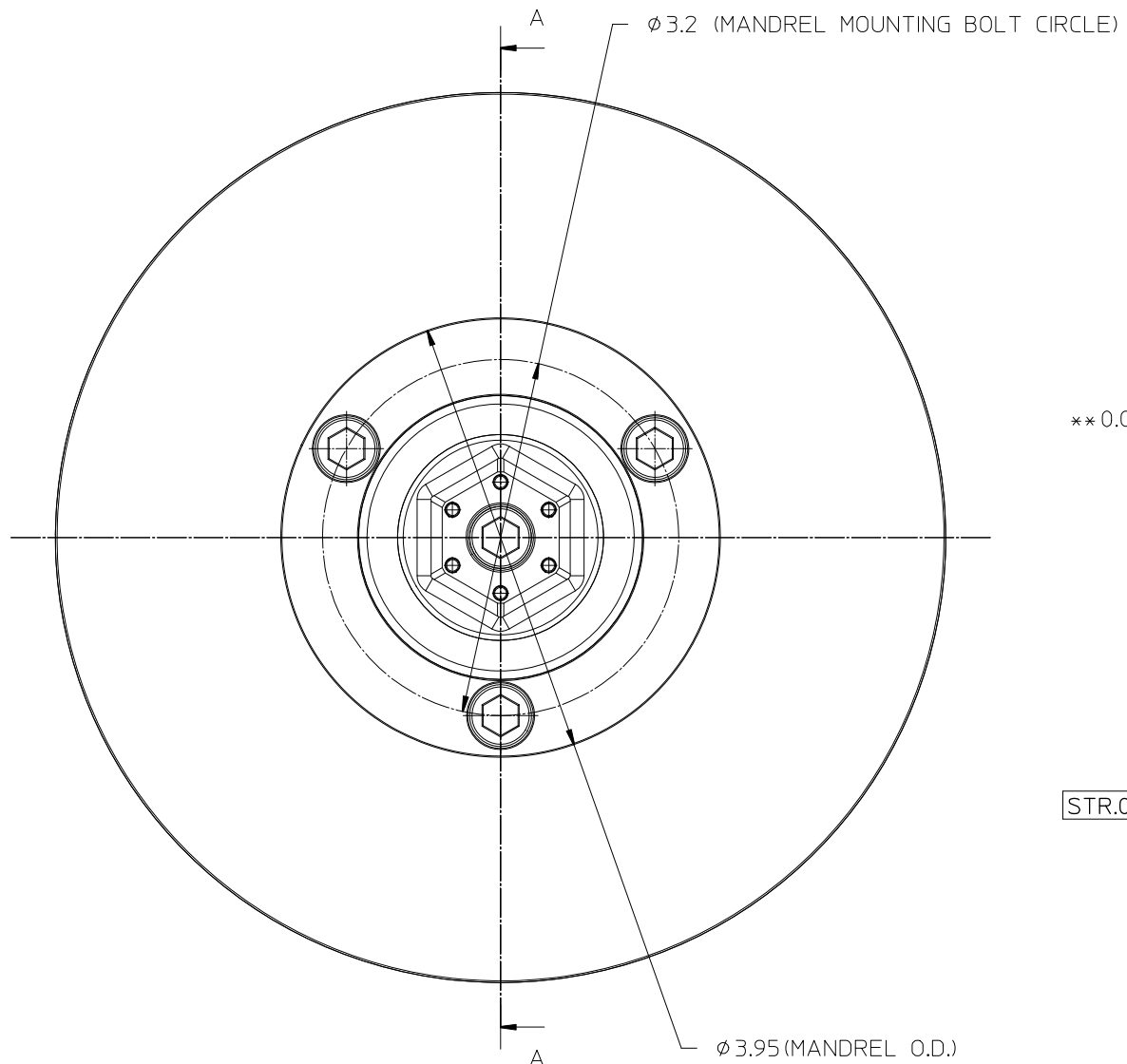


TRIGGER WHEEL, BALANCER, BALANCER WASHER AND BALANCER BOLT ARE SHOWN FOR LAYOUT PURPOSES ONLY. THEY ARE NOT INCLUDED WITH THE MANDREL.



A 1.00" WIDE SPACER (STR.15.04.000) CAN BE PLACED BETWEEN OUR MANDREL AND THE TRIGGER WHEEL OR BALANCER. THIS IS OFTEN REQUIRED WITH THE USE OF DEEP ACCESSORY DRIVE PULLEYS.

FULL LENGTH KEY (NOT SHOWN) STR.04.07.007

AVAILABLE STANDARD PULLEYS ($\phi 1"$ BORE WITH $.125"$ KEYWAY)

- STR.99.09.012 - 12T
- STR.99.09.014 - 14T
- STR.99.09.016 - 16T
- STR.99.09.018 - 18T

AVAILABLE FLANGES:

- STR.04.07.004 ($\phi 1.85"$) FOR 12T TO 14T PULLEYS
- STR.04.07.005 ($\phi 2.30"$) FOR 16T TO 18T PULLEYS (ALL FLANGES $0.125"$ WIDE)

** MAINTAIN GAP, BETWEEN $0.025"$ AND $0.050"$ WHEN MAKING CHANGES TO THE MANDREL. THIS ALLOWS THE DRIVE NUT TO CLAMP THE ASSEMBLY TOGETHER.

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REV.	REVISION DESCRIPTION	DATE

STAR MACHINE
7810 OAK AVENUE
PARKVILLE, MD. 21234

ASSEMBLY, MANDREL NO V PULLEY

HEAT TREATING	MATERIAL
HARDNESS	DEPTH
SURFACE PREPARATION	DESIGNED BY T HIGDON
FINISH	SCALE 1 OF 1
	SHEET 1 OF 1
	SIZE C
	DRAWING NO. STR.18.05.000

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